

ROS-PEER Peer Table Right On Site

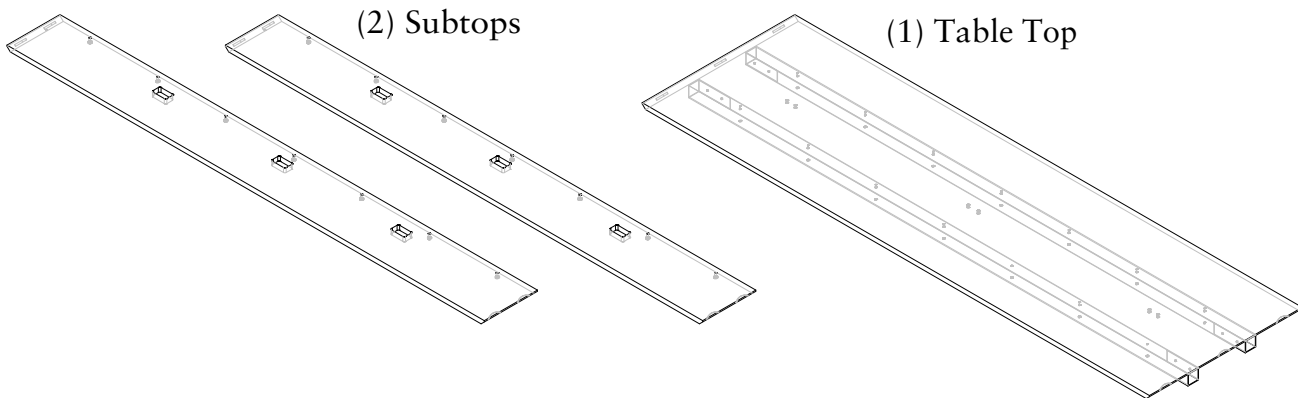
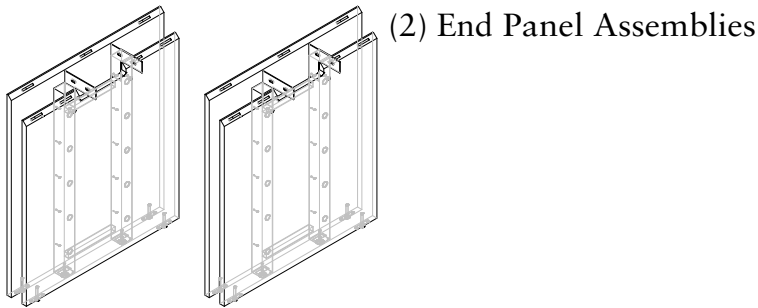
1B5DPD

Note: Details apply, however the actual configuration of your table may vary from what is depicted here.

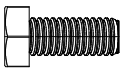

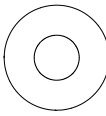
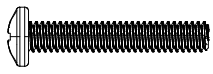


Tools Required

- o Tape Measure
- o 4 foot carpenters level
- o Framing Square
- o Cordless drill
- o Torx Head Wrench (provided in hardware kit)
- o Socket wrench with 7/16" and 1/2" sockets
- o #2 Phillips Drill Bit

Caution: Handle wood panels carefully. Edges can be damaged when mishandled.



Hardware

<p>1B5DNC 5/16-18 x 3/4" Cap Screw</p> 	<p>1B5DND Lock Washer</p> 	<p>1B5DNF Plain Washer</p> 	<p>1B5DNL 1/4-20 x 1 1/2" Machine Screw</p> 	<p>1B5DNM 1/4-20 Lock Nut</p> 	<p>1B5DNG Subtop Grommets</p> 
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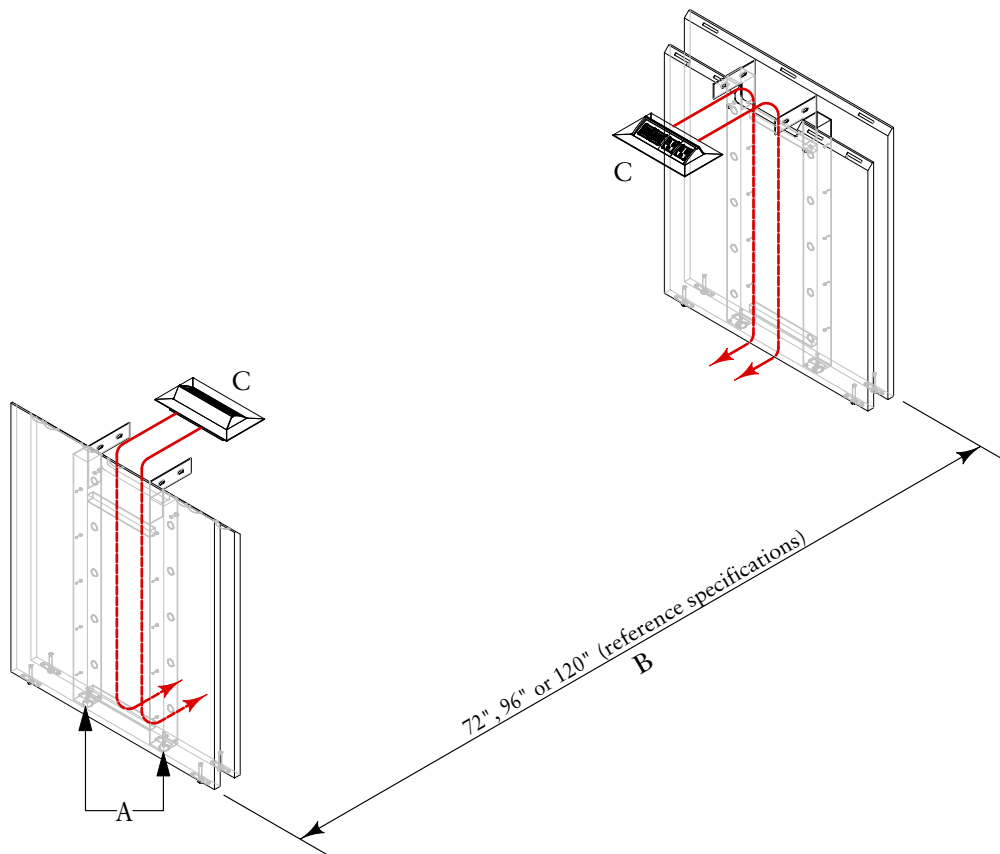
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1. Locate End Panels

- A. Make sure levelers are extended enough to be able to reach from under end panel assembly. Evenly extend all levelers (six per end panel).
- B. Offset End panels as required by overall size of table (see below).
- C. If any power/data cables will pass through end panels, feed cables now. Power modules can be installed at the table top or under the table after table installation is complete.



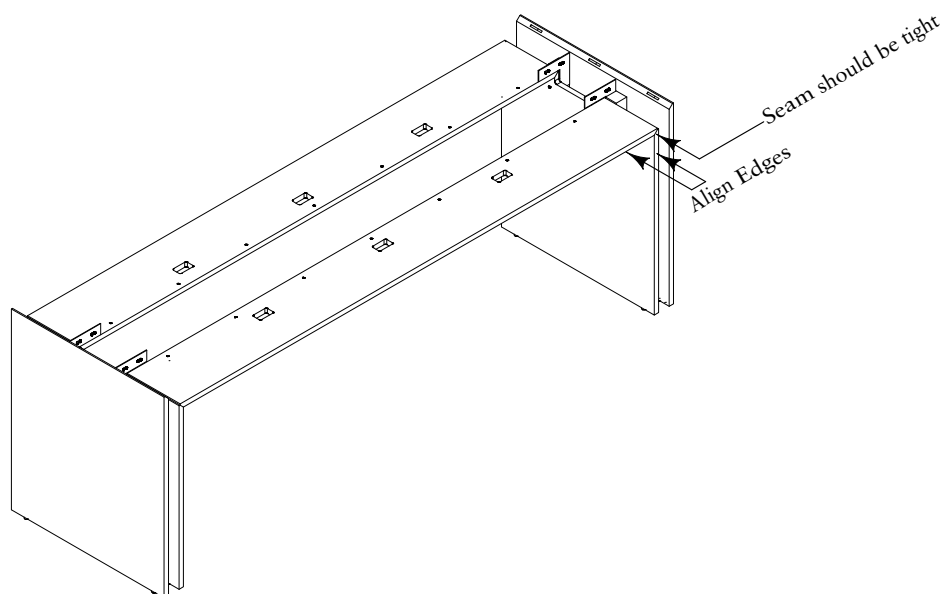
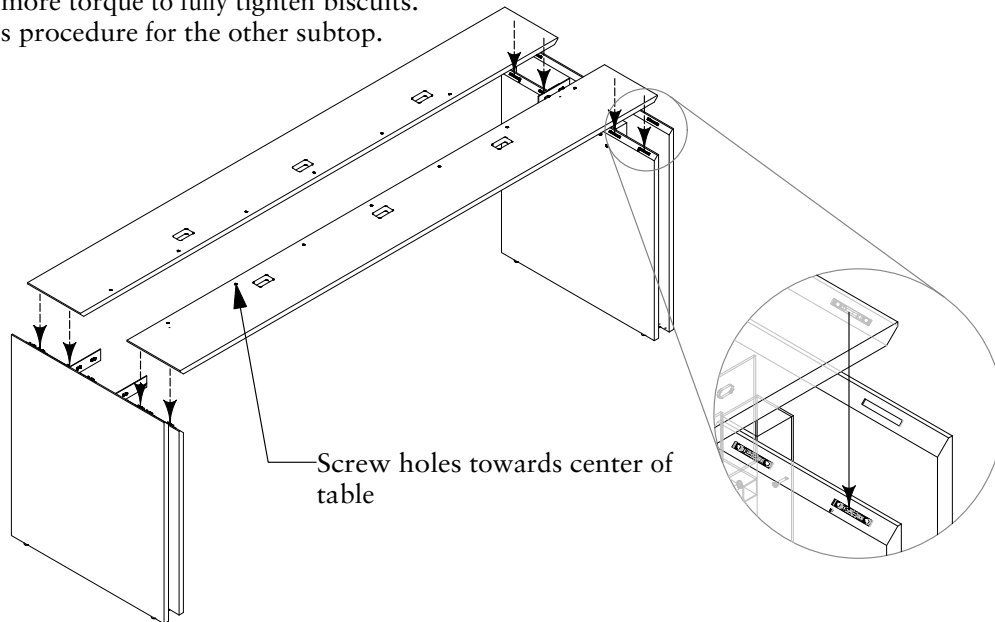
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2. Subtop Assembly

- A. Place subtops over end panels and engage mechanical biscuit fasteners at both ends. Make sure grommet and screw holes are oriented towards the center of the table.
- B. Align outer edges of end panels and subtop.
- C. Using the Torx wrench, access torx screw on biscuits from underneath subtop and tighten. Do this at both ends of subtop. Use pliers in conjunction with torx wrench to provide more torque to fully tighten biscuits.
- D. Repeat this procedure for the other subtop.



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3. Top Assembly

- A. Place table top onto end panels and align biscuit connectors. Make sure veneer graining on end panels and top are matched. Make sure outer edges of table top and end panels are aligned and miter seams are tight. Tighten biscuit connectors as before.
- B. Fasten subtops to horizontal beams (see Detail A). Do NOT fully tighten yet.
- C. One installer should place a square between end panels and subtops while the other installer fastens horizontal beams to end panel brackets from underside of table (see Detail B). Do this for all four bracket connections.
- D. Fully tighten bolts started in step B.
- E. Insert grommet covers over grommet holes on underside of subtops.
- F. Level table.

